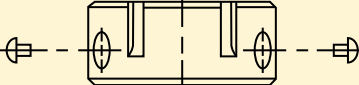
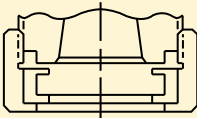
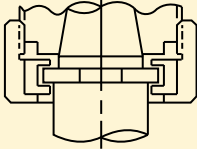
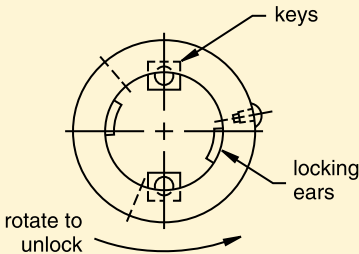
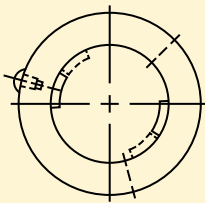




## Erickson Quick-Change Locknut Assembly Instructions

<p>1. Remove three (3) screws from locknut.</p>	
<p>2. Screw locknut assembly onto tool as far as possible - then back off one (1) turn.</p>	
<p>3. Insert standard quick-change adapter and tighten locknut.</p>	
<p>4. Screw the longest button head screw (dog point) into the hole that permits the greatest amount of rotation for unlocking (this is usually the hole closest to a locking ear).</p> <p>5. Rotate the locknut back to load position. Locking ears and keys are aligned.</p>	
<p>6. Insert the cadmium plated screw into the hole that is in line with the locking ear. This is the identifying screw. When the locknut is installed correctly, and it is in the load position, the operator aligns this screw with the key ways in the tool for quick and easy installation into the chuck.</p> <p>7. Put remaining screw in the last open hole. The spindle is now ready to use.</p>	

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